



Document Number:

SF943-INST

Description:

INSTRUCTION SHEET

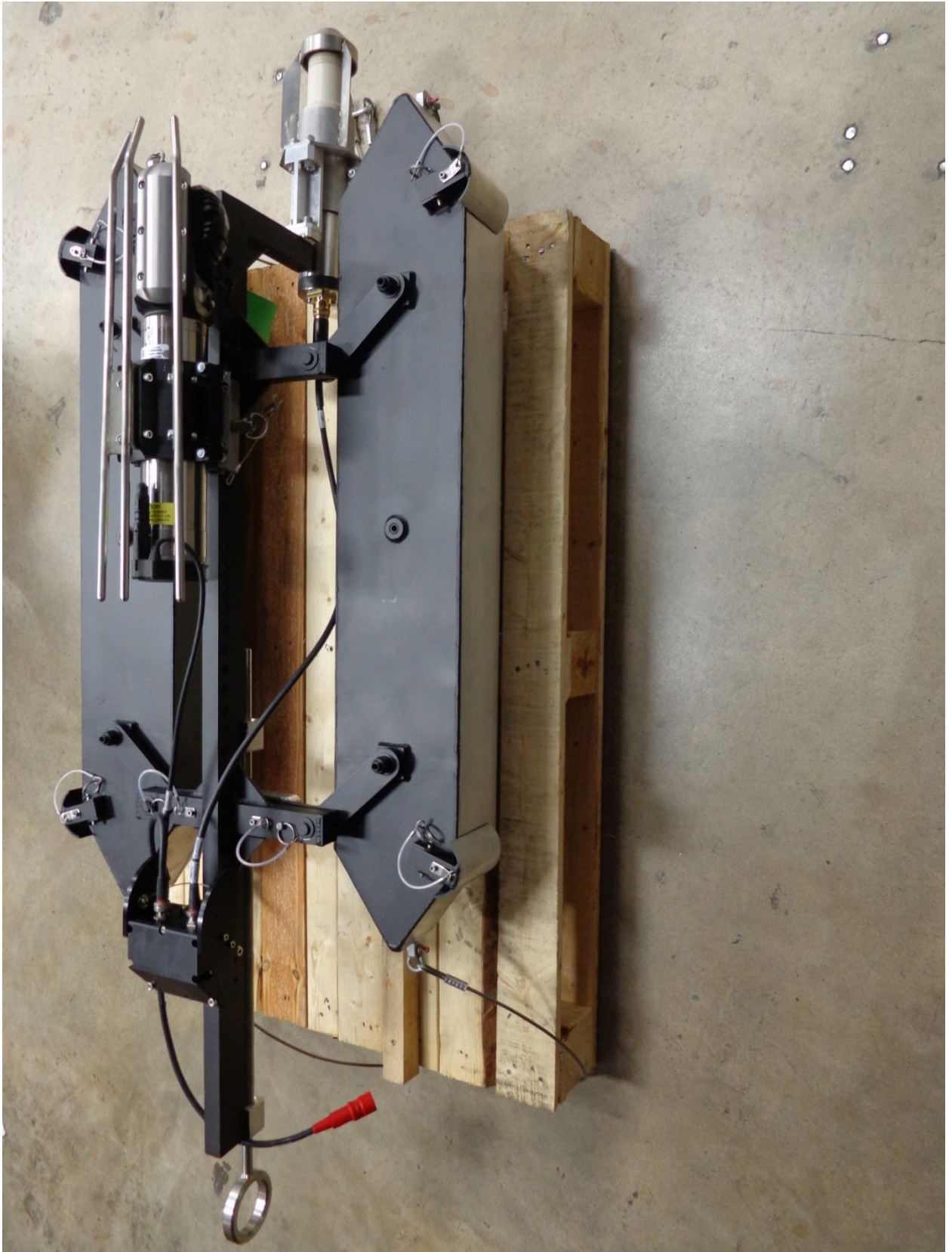
CATVS ON SF310 FLOAT NON HD TERMINATION

Signature: Karla Caraballo CHKR

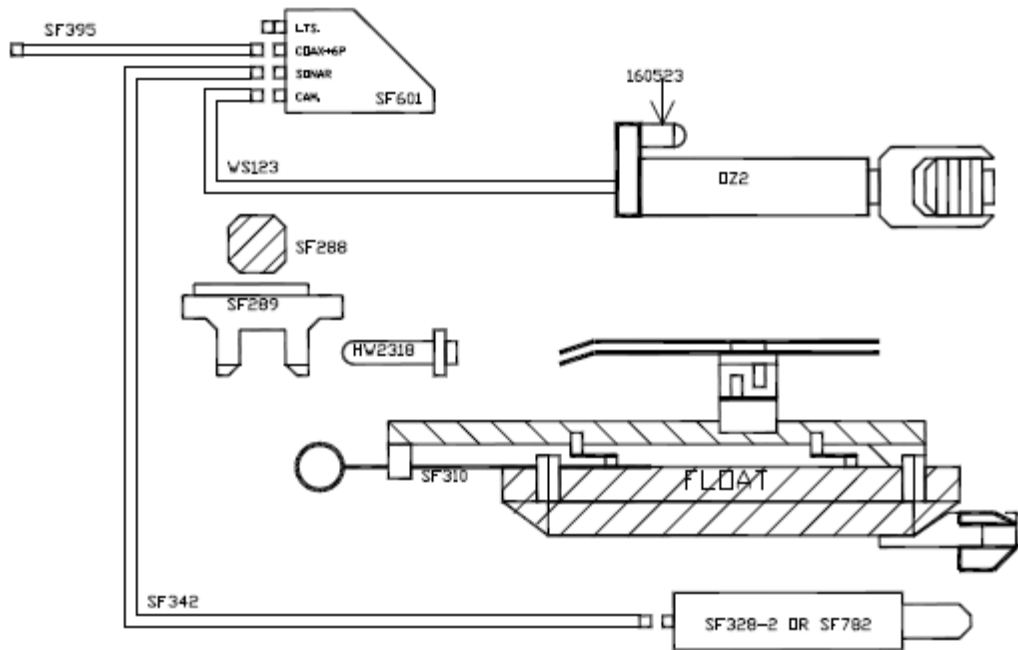
Signature: Tony Winiwicz ENGR

Signature: [Signature] MFG

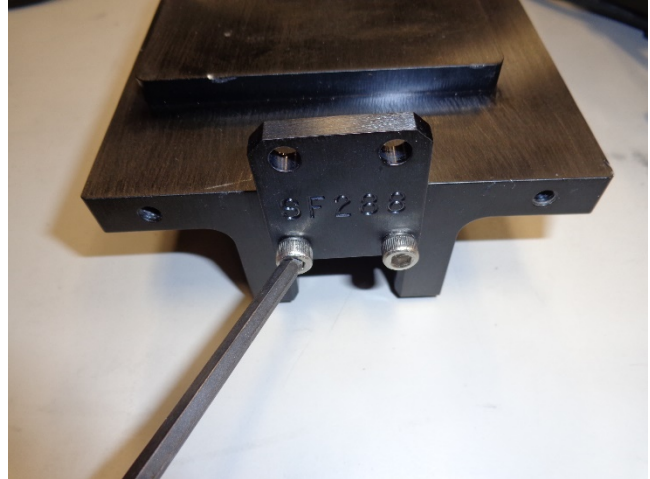
ECN: _____ Revision: ____







SF943 XPORT FLOAT NON DUC TRUCK KIT BOM			
ITEM	QTY	DESCRIPTION	CUES P/N
1	1	TV/SONAR TX ASSY	SF601
2	1	CABLE ASSY,CATVS TX TO M.E. SONAR	SF342
3	1	Y ELIMINATOR,90° W/TAP,PR,NO LIFT	WS123
4	1	DUMMY PLUG,2-PIN MALE	160523
5	1	CABLE ASSY,CATVS,12PIN>TRANSMITTER	SF395
6	4	SCREW, CAP, 1/4-20X1.5,SS	HW4073
7	10	CLAMP,CABLE NYLON 3/8ID	121003
8	10	SCREW,PAN,10-32X3/8 SST	103031
9	2	SCREW,CAPSKT,10-32X.75,SCS BLK	HW925
10	10	MRO-TIE,CABLE,3/16"X14" BLACK	440302
14	1	PLATE,MNTING,ANALOG TV/SNR,DWNHOLE	SF288
15	1	MNT,ANALOG TV/SNR,SNGL CBL,DWNHOLE	SF289
16	1	PIN,W/R,PSHBUT,.50DIA X 2.0L,SST	HW2318
17	4	SCREW,CAP,SKT HD,10-32X1/2,SST	102001
999	1	INST,CATVS,SF310FLOAT,NONHD TRMNTION	SF943-INST



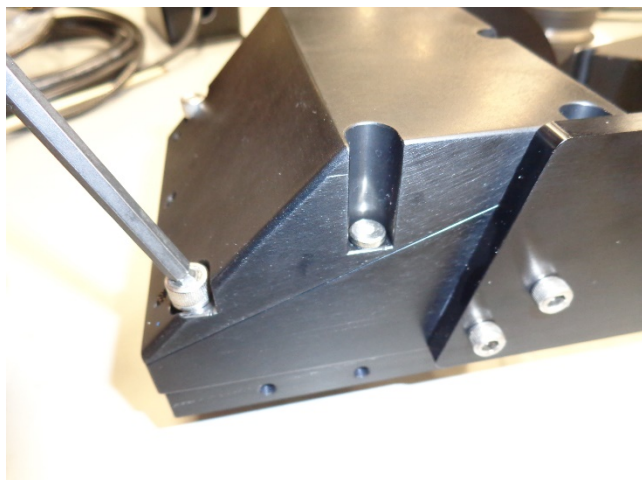
1- INSTALL PLATE SF288 ON MOUNT SF289 AND TIGHTEN SCREWS 102001.



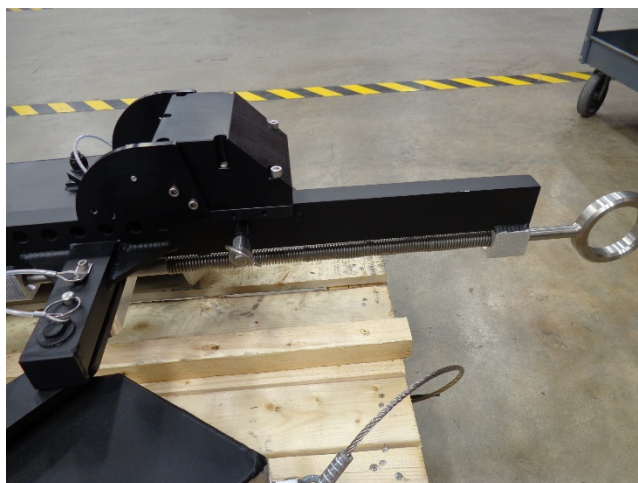
1- REMOVE THE REAR BRACKET FROM THE TRANSMITTER SF601.



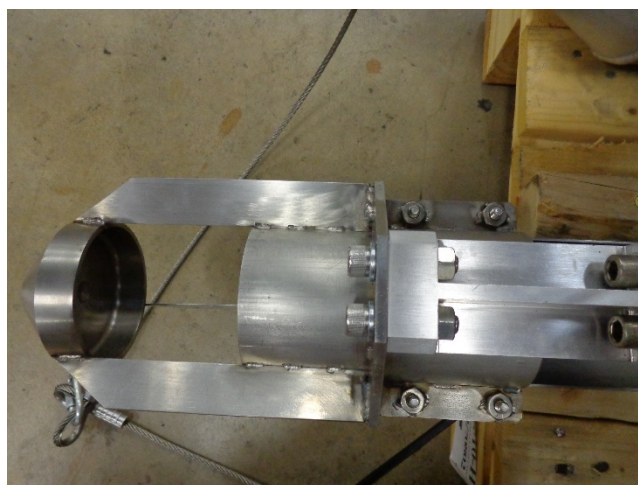
2- PLACE THE TRANSMITTER ON TOP OF THE MOUNT.
3- TIGHTEN SCREWS 102001.



- 4- INSTALL THE TWO FRONT BOLTS HW4073 AND TIGHTEN THEM
- 5- TIGHTEN THE TWO REAR SCREWS 102001.



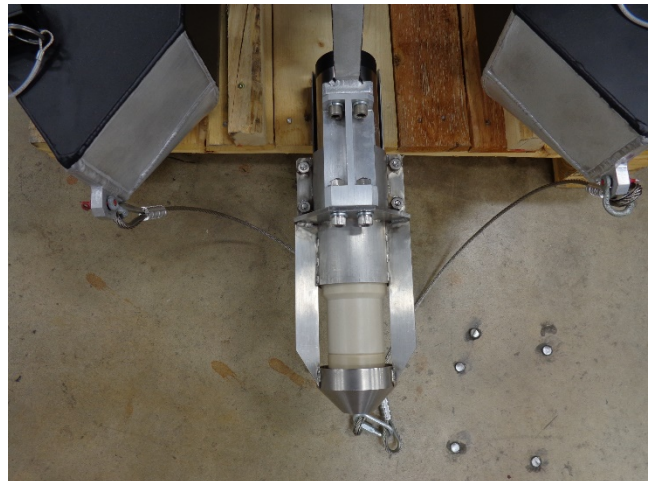
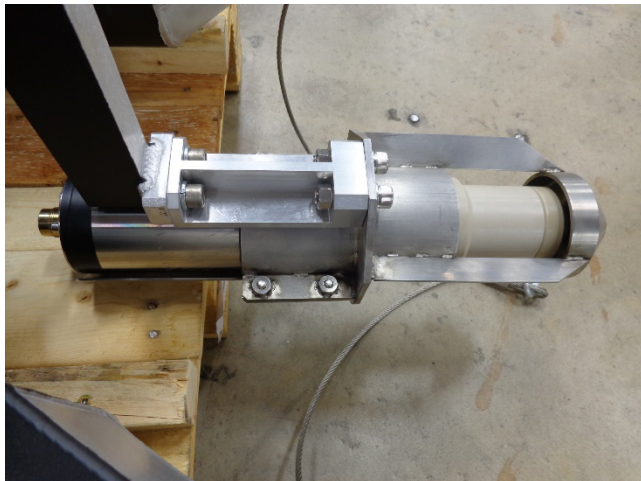
- 6- PLACE THE TRANSMITTER TOWARDS THE BACK OF THE FLOAT AS SHOWN AND INSERT PUSH BUTTON PIN HW2318.



- 7- REMOVE THE FOUR SCREWS FROM THE SONAR GUARD CLAMP.



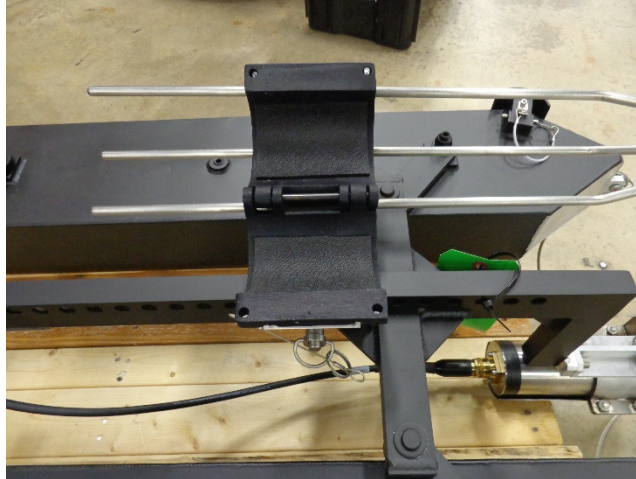
- 8- PLACE THE SONAR HEAD IN THE SONAR GUARD WITH THE ALIGNMENT NOTCH DOWN. THE SONAR LABEL IS NORMALLY PLACED ON TOP AWAY FROM THE NOTCH.



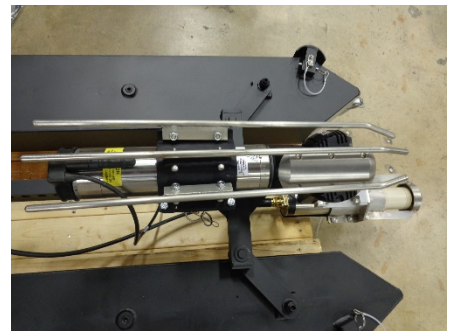
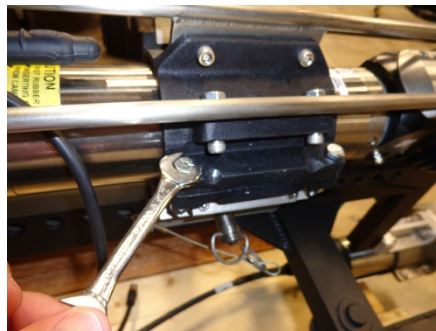
- 9- REINSTALL THE SONAR CLAMP AND TIGHTEN SCREWS.



- 10- CONNECT THE SF342 SONAR CABLE TO THE SONAR HEAD.
11- CONNECT THE SF342 SONAR CABLE TO THE TRANSMITTER.



12- REMOVE THE BOLTS AND NUTS FROM THE CAMERA SHELL AND OPEN IT.



13- INSTALL 2 PIN DUMMY PLUG 160523 ON Y-ELIMINATOR WS123.

14- PLUG Y-ELIMINATOR TO OZ2 CAMERA.

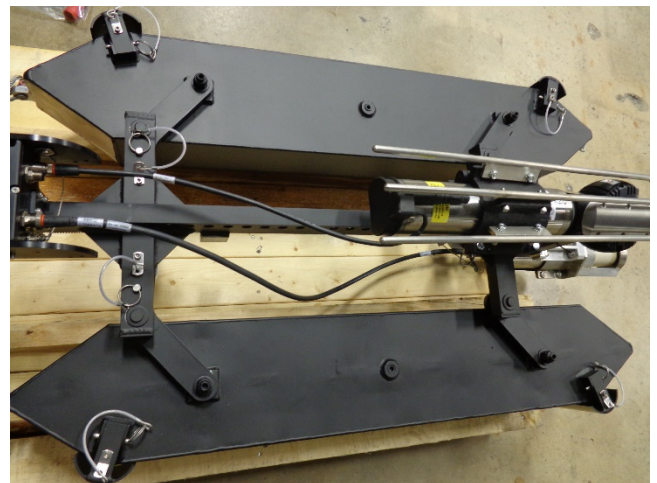
15- INSTALL THE THREE HOLDING SET CREWS ON THE BACK OF THE CAMERA TO HOLD THE Y-ELIMINATOR IN PLACE.

16- PLACE THE CAMERA UPRIGHT ON THE CAMERA CLAMP.

17- RE-INSTALL THE BOLTS AND NUTS SECURELY.

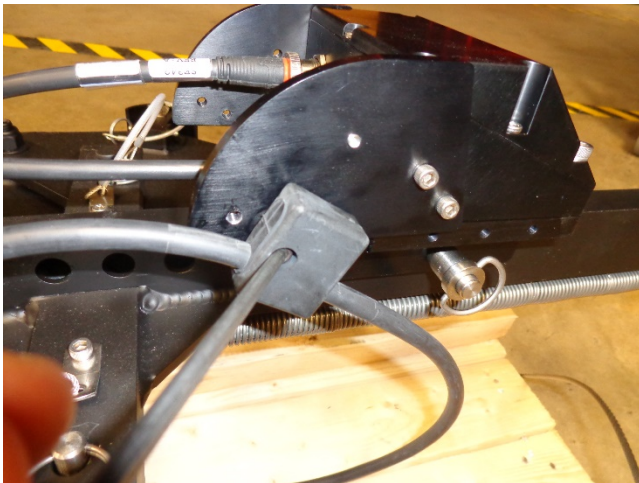


18- PLUG THE Y-ELIMINATOR TO THE TRANSMITTER.





19- INSTALL SCREW HW925 ON SF395 STRAIN CABLE RELIEF BLOCK.



20- INSTALL THE SF395 STRAIN RELIEF BLOCK ON THE TRANSMITTER'S RIGHT WING.

21- CONNECT THE SF395 CABLE TO THE TRANSMITTER.

